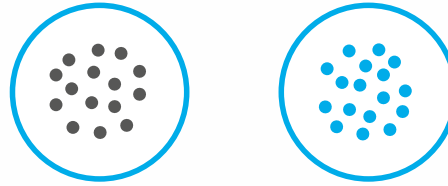


Stage 1

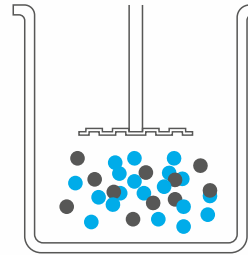
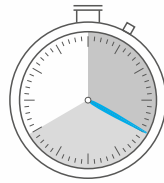
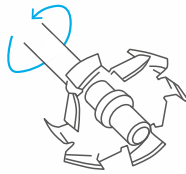
REQUIRED AMOUNT OF



REQUIRED AMOUNT OF LSR/RTV (PART A)

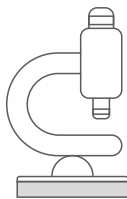
Stage 2

1.000-2.000 RPM 10-20 min



! In case of a temperature increase of more than 60 °C, water cooling is required

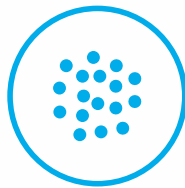
Stage 3



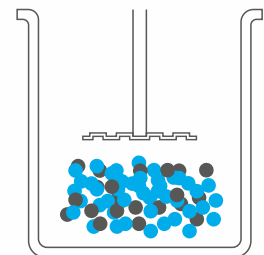
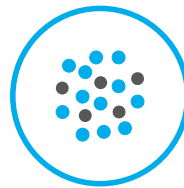
Select a small amount of the investigated dispersion and clamp it between two glass slides of size 10×10 cm

CORRECT DISPERSION: absence or presence of TUBALL™ MATRIX particles with a size of not more than 100-150 µm, in an amount not exceeding 15% of the total inclusions

Stage 4



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REQUIRED AMOUNT OF LSR/RTV (PART B)

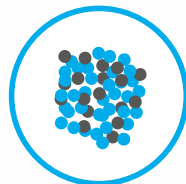
INTERMEDIATE COMPOUND FROM STAGE 2

APPLY COOLING DURING COMPOUNDING

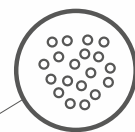
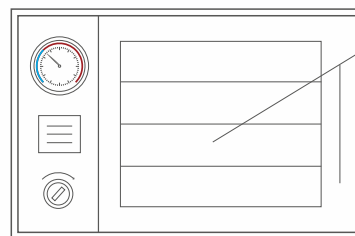
Stage 5

DEAERATING PROCEDURE

COMPOUND



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Remove air bubbles

VACUUM OVEN (t = 23±5 °C)

Stage 6

Curing process according to normal procedure

Stage 7

FINAL QUALITY CONTROL

Resistivity measurement

